

EVOLVE

3D PRINTING INSTRUCTIONS

ALL PRINTS SHOULD BE SLICED WITH SUPPORTS AND A RAFT AT STANDARD RESOLUTION WITH 10% INFILL, 2 SHELLS, AND A .1MM LAYER HEIGHT. AT LEAST 5 INCHES TALL IS THE RECOMMENDED SIZE FOR PRINTING OUT CHARACTERS.

THESE RESULTS WERE ACHIEVED USING THE ABOVE SETTINGS ON A MAKERBOT REPLICATOR 2. YOUR RESULTS MAY VARY DEPENDING ON MACHINE AND SETUP. IF YOU NEED ADDITIONAL PRINTING RESOURCES, SHAPEWAYS.COM AND PONOKO.COM ARE GREAT PLACES TO GET STARTED ON 3D PRINTING.



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Check the Classification

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INSTRUCTIONS D'IMPRESSION 3D

CONSEIL : RÉALISEZ TOUTES VOS IMPRESSIONS AVEC DES SUPPORTS ET UNE BASE DE RÉOLUTION STANDARD AVEC 10 % DE REMPLISSAGE, 2 COQUES, ET DES COUCHES DE 0.1 MM DE HAUTEUR. POUR IMPRIMER DES PERSONNAGES, UNE TAILLE MINIMUM D'ENVIRON 12,5 CM EST RECOMMANDÉE.

Ces résultats ont été obtenus en utilisant les paramètres ci-dessus avec un modèle Makerbot Replicator 2. Vos résultats peuvent varier suivant votre machine et sa configuration. Si vous avez besoin de ressources d'impression supplémentaires, voici deux bonnes adresses pour découvrir le monde de l'impression 3D : Shapeways.com et Ponoko.com



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ISTRUZIONI PER LA STAMPA 3D

LE STAMPE DOVREBBERO PREFERIBILMENTE ESSERE ESEGUITE IMPOSTANDO LO SLICING IN MODO DA USARE I SUPPORTI E UN RAFT A RISOLUZIONE STANDARD CON IL 10% DI RIEMPIMENTO (INFILL), 2 PERIMETRI (SHELL) E UN'ALTEZZA DELLO STRATO DI 0,1MM. L'ALTEZZA MINIMA RACCOMANDATA PER LA STAMPA DEI PERSONAGGI È DI 12 CM.

Questi risultati sono stati ottenuti utilizzando le impostazioni qui sopra con un Makerbot Replicator 2. I vostri risultati potrebbero cambiare a seconda della macchina e della configurazione. Se vi serve ancora aiuto, Shapeways.com e Ponoko.com sono ottimi siti per chi muove i primi passi nel mondo della stampa 3D.



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INSTRUCCIONES PARA IMPRESIÓN

TODAS LAS IMPRESIONES DEBEN CORTARSE CON LOS SOPORTES ADECUADOS Y UNA BASE DE UNA RESOLUCIÓN ESTÁNDAR CON RELLENO DEL 10%, 2 PERÍMETROS Y ALTURA DE CAPA DE 0,1 MM. EL TAMAÑO RECOMENDADO PARA IMPRIMIR LOS PERSONAJES ES DE AL MENOS 12 CENTÍMETROS DE ALTO.

Estos resultados se han logrado con los ajustes anteriores en una Makerbot Replicator 2. Tus resultados pueden variar según la máquina empleada y la configuración. Si necesitas recursos adicionales para realizar la impresión, Shapeways.com y Ponoko.com son páginas excelentes para introducirte en el mundo de la impresión 3D.



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HINWEIS FÜR 3D-DRUCK

ALLE AUSDRUCKE SOLLTEN GESCHICHTET MIT STÜTZSTRUKTUREN UND MIT RAFT ERFOLGEN. EMPFOHLENE EINSTELLUNGEN: STANDARDAUFLÖSUNG MIT 10%-FÜLLUNG; 2 SHELLS UND 0,1-MM-SCHICHTSTÄRKE. DIE EMPFOHLENE GRÖSSE ZUM AUSDRUCKEN VON CHARAKTEREN BETRÄGT 12,7 CM.

Diese Ergebnisse wurden mit den oben genannten Einstellungen auf einem Makerbot Replicator 2 erzielt. Deine eigenen Ergebnisse können je nach verwendetem Gerät und Einstellung abweichen. Solltest du weitere 3D Druck Ressourcen benötigen, empfehlen wir dir Shapeways.com und Ponoko.com. Hier findest du alles, was du für den Einstieg in das 3D-Drucken brauchst.



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3D列印說明

所有列印應該在10%填充、壁厚2 SHEELS和1MM層厚的標準解析度下有支撐 (SUPPORTS) 和筏 (RAFT) 的模型切片 (SLICED)。列印角色的建議尺寸為至少高5英吋。

這些成品可在MAKERBOT REPLICATOR 2上採取上面的設定來達成。您的成品可能會依據機器和設定而有所變化。如果您需要額外的列印資源, SHAPEWAYS.COM和PONOKO.COM是開始玩3D列印的好去處。



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3Dプリント方法

プリントを行う際には、シェル二つ、レイヤー厚み0.1MM、そしてINFILL 10%の標準解像度に設定されたラフトとサポートが必要になります。キャラクター造型の推奨サイズは5インチ以上です。

使用する3Dプリンター及び設定によって出力が異なります（上記内容はMAKERBOT REPLICATOR 2を使用した場合の設定となります）。

3Dプリントについて詳しくはこちらをご覧ください。

WWW.SHAPEWAYS.COM

WWW.PONOKO.COM



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3D인쇄 안내

모든 프린트는 10 %의 충전재, 2개의 셸 및 0.1 MM 높이의 표준 해상도에서 래프트와 분리되어야 한다. 인쇄할때 적어도 5 인치의 크기가 추천된다.

이러한 결과는 MAKERBOT 복제기 2 위의 설정을 사용하여 이뤄냈다. 결과는 기계 및 설정에 따라 달라질 수 있다. 추가 인쇄 리소스를 필요로 하는 경우에, SHAPEWAYS.COM 및 PONOKO.COM가 3D 프린팅을 시작 할 수 있는 좋은 곳이다.



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